SAFETY DATA SHEET

1. Identification

Product identifier Grain Neutral Spirits, 22%

Other means of identification

Synonyms Ethanol, Alcohol, Ethyl Alcohol 44 US proof, Ethyl Alcohol DPS (22% vol), Ethyl Alcohol DS (22%

vol), Ethyl Alcohol VS (22% vol)

General purpose solvent. Recommended use

Recommended restrictions Refer to the alcohol control authority in which the product is to be used - Canada Revenue Agency

(Excise) in Canada, US Tax and Trade Bureau in the US, etc.

Manufacturer/Importer/Supplier/Distributor information

Company name Greenfield Global Inc. **Address** 6985 Financial Drive

Missisauga, Ontario L5N 0G3

Canada

Telephone (905) 790-7500

Website http://www.greenfield.com **Emergency phone number** CANUTEC: (613) 996-6666

2. Hazard identification

Physical hazards Flammable liquids Category 3

Category 2 Health hazards Serious eye damage/eye irritation

Label elements



Signal word Warning

Hazard statement Flammable liquid and vapour. Causes serious eye irritation.

Precautionary statement

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Prevention

Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wash thoroughly after handling. Wear protective gloves/protective

clothing/eye protection/face protection.

IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF IN Response

EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Use water fog, alcohol-resistant foam, dry chemical powder, carbon dioxide to extinguish.

Storage Store in a well-ventilated place. Keep cool.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Other hazards None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name Common name and synonyms CAS number % Ethanol 64-17-5 17.89

Grain Neutral Spirits, 22% SDS Canada

Version #: 01 Revision date: -958003 Issue date: 15-April-2021 **Composition comments**

All concentrations are in percent by weight unless otherwise indicated.

Components not listed are either non-hazardous or are below reportable limits.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical

attention if irritation develops and persists.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Ingestion

Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Coughing.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing media

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters

Vapours may form explosive mixtures with air. Vapours may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

ions so without risk.

Specific methods
General fire hazards

Use standard firefighting procedures and consider the hazards of other involved materials.

Flammable liquid and vapour.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil etc) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

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Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see section 10 of the SDS).

8. Exposure controls/personal protection

Occupational ex	posure limits
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Components	nit Values	Value
Components	Туре	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
Canada. Alberta OELs (Oc Components	ccupational Health & Safety Code, Sch Type	edule 1, Table 2) Value
Ethanol (CAS 64-17-5)	TWA	1880 mg/m3
		1000 ppm
Canada. British Columbia Safety Regulation 296/97,		for Chemical Substances, Occupational Health and
Components	Туре	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
Canada. Manitoba OELs (Components	Reg. 217/2006, The Workplace Safety / Type	And Health Act) Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
,	Control of Exposure to Biological or Ch	• •
Components	Type	Value
Ethanol (CAS 64-17-5)	STEL	1000 ppm
,		• •
Canada. Quebec OELs. (N Components	Ministry of Labor - Regulation respection Type	ng occupational health and safety) Value
Ethanol (CAS 64-17-5)	TWA	1880 mg/m3
Ethanol (CAS 64-17-5)	TWA	1880 mg/m3 1000 ppm
,	TWA PELs (Occupational Health and Safety F	1000 ppm
Canada. Saskatchewan O	ELs (Occupational Health and Safety F	1000 ppm Regulations, 1996, Table 21)
Canada. Saskatchewan O Components	PELs (Occupational Health and Safety F Type	1000 ppm Regulations, 1996, Table 21) Value
Canada. Saskatchewan O Components	PELs (Occupational Health and Safety F Type 15 minute	1000 ppm Regulations, 1996, Table 21) Value 1250 ppm 1000 ppm
Canada. Saskatchewan O Components Ethanol (CAS 64-17-5)	PELs (Occupational Health and Safety F Type 15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local ex Ventilation rates should be matched exhaust ventilation, or other enginee	1000 ppm Regulations, 1996, Table 21) Value 1250 ppm 1000 ppm or the ingredient(s). haust ventilation. Good general ventilation should be used to conditions. If applicable, use process enclosures, local ring controls to maintain airborne levels below recommend we not been established, maintain airborne levels to an
Canada. Saskatchewan O Components Ethanol (CAS 64-17-5) clogical limit values propriate engineering atrols	PELs (Occupational Health and Safety F Type 15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local exting Ventilation rates should be matched exhaust ventilation, or other enginee exposure limits. If exposure limits ha	1000 ppm Regulations, 1996, Table 21) Value 1250 ppm 1000 ppm or the ingredient(s). haust ventilation. Good general ventilation should be used to conditions. If applicable, use process enclosures, local ring controls to maintain airborne levels below recommend ve not been established, maintain airborne levels to an tation.
Canada. Saskatchewan O Components Ethanol (CAS 64-17-5) logical limit values propriate engineering atrols ividual protection measure	PELs (Occupational Health and Safety Factorial Type) 15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local ex Ventilation rates should be matched exhaust ventilation, or other enginee exposure limits. If exposure limits has acceptable level. Provide eyewash ses, such as personal protective equipm Wear safety glasses with side shields.	1000 ppm Regulations, 1996, Table 21) Value 1250 ppm 1000 ppm or the ingredient(s). haust ventilation. Good general ventilation should be used to conditions. If applicable, use process enclosures, local ring controls to maintain airborne levels below recommended to the ence of t
Canada. Saskatchewan O Components Ethanol (CAS 64-17-5) logical limit values propriate engineering atrols ividual protection measure Eye/face protection Skin protection	PELs (Occupational Health and Safety Factorial Type) 15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local extended exhaust ventilation, or other enginee exposure limits. If exposure limits has acceptable level. Provide eyewash ses, such as personal protective equipmed wear safety glasses with side shields. Wear appropriate chemical resistant Other suitable gloves can be recommed.	1000 ppm Regulations, 1996, Table 21) Value 1250 ppm 1000 ppm or the ingredient(s). haust ventilation. Good general ventilation should be used to conditions. If applicable, use process enclosures, local ring controls to maintain airborne levels below recommenve not been established, maintain airborne levels to an tation. nent s (or goggles). gloves. Butyl rubber or Viton® gloves are recommended. hended by the glove supplier. Be aware that the liquid mage is advisable.
Canada. Saskatchewan O Components Ethanol (CAS 64-17-5) logical limit values propriate engineering atrols ividual protection measure Eye/face protection Skin protection Hand protection	PELs (Occupational Health and Safety Factorial Type 15 minute 8 hour No biological exposure limits noted for Explosion-proof general and local ex Ventilation rates should be matched exhaust ventilation, or other enginee exposure limits. If exposure limits has acceptable level. Provide eyewash ses, such as personal protective equipm Wear safety glasses with side shield. Wear appropriate chemical resistant Other suitable gloves can be recomm penetrate the gloves. Frequent chance we appropriate chemical resistant If engineering controls do not maintal limits (where applicable) or to an acceptable.	Regulations, 1996, Table 21) Value 1250 ppm 1000 ppm or the ingredient(s). haust ventilation. Good general ventilation should be used to conditions. If applicable, use process enclosures, local ring controls to maintain airborne levels below recommended to entitle to an tation. The tent is (or goggles). gloves. Butyl rubber or Viton® gloves are recommended. The the glove supplier. Be aware that the liquid manage is advisable. clothing. in airborne concentrations below recommended exposure eptable level (in countries where exposure limits have no irator must be worn. Respirator type: Chemical respirator

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General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. **Form** Liquid. Colourless. Colour Odour Alcoholic. Odour threshold Not available. Not available.

-5 °C (23 °F) (Approximate) Melting point/freezing point

Flash point 38.0 °C (100.4 °F) Tag closed cup (ASTM D56)

1.7 (Butyl acetate = 1) (Ethanol) **Evaporation rate**

Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits Flammability limit - lower 3.3 % (Ethanol)

(%)

19 % (Ethanol)

Flammability limit - upper

(%)

Vapour pressure 44 mm Hg @ 20 °C (Ethanol)

Vapour density 1.56 (Air = 1)

0.97 (20 °C (68 °F)) Relative density

Solubility(ies)

Solubility (water) Complete

Partition coefficient 0.032 (Approximate)

(n-octanol/water)

Auto-ignition temperature 370 °C (698 °F) (Ethanol)

Not available. **Decomposition temperature Viscosity** Not available.

Other information

Dynamic viscosity 1.35 cP (Ethanol) (86 - 100 °C (186.8 - 212 °F))

Dynamic viscosity 20 °C (68 °F)

temperature

Explosive properties Not explosive. **Oxidising properties** Not oxidising. Percent volatile 100 % v/v

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Contact with incompatible materials.

Strong oxidising agents. Incompatible materials

No hazardous decomposition products are known. **Hazardous decomposition**

products

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact Prolonged or repeated skin contact may cause drying, cracking, or irritation.

Eye contact Causes serious eye irritation.

Grain Neutral Spirits, 22% SDS Canada **Ingestion** Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Headache. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and

blurred vision. Coughing.

Information on toxicological effects

Acute toxicity Not expected to be acutely toxic.

Components Species Test Results

Ethanol (CAS 64-17-5)

Acute Inhalation

Vapour

LC50 Rat 117 - 125 mg/l, 4 Hours

Prolonged skin contact may cause temporary irritation.

Oral

LD50 Rat 10470 mg/kg

Skin corrosion/irritation

Serious eye damage/eye Causes serious eye irritation.

irritation

Respiratory or skin sensitisation

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation This product is not expected to cause skin sensitisation.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity

Canada - Manitoba OELs: carcinogenicity

Ethanol (CAS 64-17-5) Confirmed animal carcinogen with unknown relevance to humans.

Reproductive toxicity Possible reproductive hazard.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

EC10	Freshwater algae	11.5 mg/l, 72 hours
EC50	Freshwater algae	275 mg/l, 72 hours
	Marine water algae	1900 mg/l
LC50	Freshwater fish	11200 mg/l, 24 hours
EC50	Freshwater invertebrate	5012 mg/l, 48 hours
	Marine water invertebrate	857 mg/l, 48 hours
EC50	Lemna minor	4432 mg/l, 7 days
NOEC	Marine water algae	1580 mg/l
NOEC	Freshwater fish	250 mg/l
NOEC	Freshwater invertebrate	9.6 mg/l, 10 days
	EC50 LC50 EC50 EC50 NOEC	EC50 Freshwater algae Marine water algae LC50 Freshwater fish EC50 Freshwater invertebrate Marine water invertebrate EC50 Lemna minor NOEC Marine water algae NOEC Freshwater fish

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Components **Species Test Results** Marine water invertebrate 79 mg/l, 96 hours NOEC Other Lemna minor 280 mg/l, 7 days Other Acute LC50 Micro-organisms Micro-organisms 5800 mg/l, 4 hours **Terrestrial** Acute Plant EC50 Terrestrial plant 633 mg/kg dw

Persistence and degradability

Expected to be readily biodegradable.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Grain Neutral Spirits, 22% 0.032, (Approximate)

Mobility in soil Expected to be highly mobile in soil.

Other adverse effects The product contains volatile organic compounds which have a photochemical ozone creation

potential.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packagingSince emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

TDG

UN number UN1170

UN proper shipping name ETHANOL SOLUTION

Transport hazard class(es)

Class 3
Subsidiary risk Packing group III
Environmental hazards No

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number UN1170

UN proper shipping name

Ethanol solution

Transport hazard class(es)

Class 3
Subsidiary risk Packing group III
Environmental hazards No.
ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1170

UN proper shipping name ETHAN

Transport hazard class(es)

ETHANOL SOLUTION

Class 3
Subsidiary risk Packing group III

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Environmental hazards

No. Marine pollutant F-E, S-D **EmS**

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

This product has been classified in accordance with the hazard criteria of the HPR and the SDS Canadian regulations

contains all the information required by the HPR.

This product is not intended to be transported in bulk.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Inventory name

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto Protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

Country(s) or region

International Inventories

Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

country(s).

16. Other information

Issue date 15-April-2021

Revision date Version No. 01

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958003 Version #: 01 Revision date: -Issue date: 15-April-2021 On inventory (yes/no)*

Disclaimer

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