



PRODUCT SPECIFICATION SHEET

**SPECIAL INDUSTRIAL SOLVENT PM 6264, 200 proof (Pharm 672)**  
 (ETHANOL DENATURED WITH ISOPROPYL ALCOHOL, MIBK AND N-PROPYL ACETATE)

*Grain Derived Ethanol*

Catalog # 125PM6264200-Size Code\*, 1256264200-Size Code\*

Available in the following sizes:

\*Refer to Master Price List – Individual package sizes have unique size codes

TEST	SPECIFICATION	TYPICAL RESULT
Ethanol, 200 proof (v/v)	85.0% - 87.0%	85.80%
Isopropyl Alcohol (v/v)	7.5% - 9.5%	8.8%
Methyl IsoButyl Ketone (v/v)	0.8% - 1.0%	0.9%
n-Propyl Acetate (v/v)	4.0% - 5.0%	4.5%
Appearance	Clear	Pass
Odor	Characteristic	Pass
Specific Gravity @ 15.56C	Lot Analysis	0.7980
Acidity (as acetic acid), max.	0.005%	Pass

Form: SIS Pharm672, 200, #101, Rev. 4.6, 08/15, KD

**Authorized Uses:**

Special industrial solvents are intended for use as ingredients or solvents in manufacturing processes and shall not be distributed through retail channels for sale as consumer commodities for personal or household use. When a special industrial solvent is used in the manufacture of an article for sale, sufficient ingredients shall be added to definitely change the composition and character of the special industrial solvent. A special industrial solvent shall not be reprocessed into another solvent intended for sale if the other solvent would contain more than 50% alcohol by volume.

This product is for further commercial manufacturing, laboratory or research use, and may be used as an excipient or a process solvent for pharmaceutical purposes. It is not intended for use as an active ingredient in drug manufacturing nor as a medical device or disinfectant. Appropriate/legal use of this product is the responsibility of the user.